

## ABSTRACT

A cutter apparatus (20), comprises a rotary cutter (26) having an axis of rotation (28) and an outer peripheral, [circumferential] rim surface (30). A cutter array having at least one cutter die (32) can be located on the rim surface (30), and the cutter die (32) can have a die perimeter (34) and a die height (36). A resilient, primary insert (38) can be joined to the rotary cutter (26), and can be located within the die perimeter (34) operatively adjacent to said die perimeter (34). The primary insert (38) can have a primary-insert perimeter (40), and an operatively high-resistance to deformation.